

MINIMUM PULLEY GUIDELINES FOR FABRICATED VOLTA FELW BELTS

	FELW – 1.6		FELW - 2		FELW - 3	
	inch	mm	inch	mm	inch	mm
Belt (at normal flex) (a)	$\frac{3}{8}$	10	$\frac{1}{2}$	12	$\frac{13}{16}$	20
V – Guide (b)						
VL/VLC/VLB -6	$1 \frac{3}{8}$	35	$1 \frac{7}{16}$	37	$1 \frac{3}{4}$	45
VL VL/VLC/VLB -8	2	50	$2 \frac{1}{16}$	52	$2 \frac{3}{8}$	60
VL VL/VLC/VLB -10	$2 \frac{3}{16}$	55	$2 \frac{1}{4}$	57	$2 \frac{9}{16}$	65
VL VL/VLC/VLB -13	NA	NA	$2 \frac{7}{16}$	62	$2 \frac{3}{4}$	70
VL VL/VLC/VLB -17	NA	NA	NA	NA	$3 \frac{3}{4}$	95
VL VL/VLC/VLB -22	NA	NA	NA	NA	NA	NA
CL/CLC/CLB -10	$1 \frac{3}{4}$	45	$1 \frac{7}{8}$	47	$2 \frac{3}{16}$	55
CL/CLC/CLB -13	NA	NA	NA	NA	$2 \frac{3}{8}$	60
CL/CLC/CLB -17	NA	NA	NA	NA	$3 \frac{1}{8}$	80
CL/CLC/CLB -22	NA	NA	NA	NA	NA	NA
V – Cleat (c)						
Electrode	$1 \frac{3}{8}$	35	$1 \frac{7}{16}$	37	$1 \frac{3}{4}$	45
VL VL/VLC/VLB -10	NA	NA	$2 \frac{3}{8}$	60	$2 \frac{11}{16}$	68
VL VL/VLC/VLB -13	NA	NA	NA	NA	$4 \frac{1}{8}$	105
VL VL/VLC/VLB -17	NA	NA	NA	NA	NA	NA
VL VL/VLC/VLB -22	NA	NA	NA	NA	NA	NA
Flat cleat (c)						
Single 7 Electrode	NA	NA	NA	NA	$3 \frac{1}{16}$	78
Single 9 Electrode	NA	NA	NA	NA	NA	NA
Double 7 Electrode	NA	NA	NA	NA	NA	NA
T Cleat / HF(c)	$2 \frac{3}{16}$	55	$2 \frac{3}{8}$	60	$2 \frac{11}{16}$	68
Based Side Walls (c)						
Sww 20 (Normal Flex)	NA	NA	NA	NA	$4 \frac{1}{8}$	105
Sww 20 (BackFlex)	NA	NA	NA	NA	$4 \frac{3}{8}$	110
Sww 30 (Normal Flex)	NA	NA	NA	NA	$4 \frac{1}{8}$	105
Sww 30 (BackFlex)	NA	NA	NA	NA	5	125
Sww 40 (Normal Flex)	NA	NA	NA	NA	$4 \frac{1}{2}$	115
Sww 40 (BackFlex)	NA	NA	NA	NA	6	150
Sww 50 (Normal Flex)	NA	NA	NA	NA	5	125
Sww 50 (BackFlex)	NA	NA	NA	NA	7	175
Sww 60 (Normal Flex)	NA	NA	NA	NA	NA	NA
Sww 60 (BackFlex)	NA	NA	NA	NA	NA	NA
Sww 80 (Normal Flex)	NA	NA	NA	NA	NA	NA
Sww 80 (BackFlex)	NA	NA	NA	NA	NA	NA

- Notes: 1) For belt fabrication where the guides are located below the cleats or Side Walls, add the V - Guide value (b) and the cleat or sidewall value (c), and subtract belt value (a). In the case where the Guide is not located below the cleat or Side Wall, choose the higher of the values between the V-guide (b) and cleat or Side Wall (c).
 2) For Back Flex add one time belt value (a).
 3) English dimensions have been converted from metric measurements.
 4) NA = Not Available.