volta™
Belting Technology

# Flat Belts Food Industry

## Conveying Solutions

# Flat Belts for the Food Industry

Volta has been manufacturing belts from homogenous Thermoplastic Elastomer (TPE) materials for over 60 years.
The base belts are cut and abrasion resistant and have no ply or hinged elements which harbor bacteria.
Volta products are the optimal choice where superior hygiene, conveying and cost efficiency are targets.

## Homogeneous Belts

| Product & Color | | Shore Hardness | Temperature Range | Coefficient of Friction on S.Steel (Bottom) | Thickness | Minimum Pulley Diameter | | Pull Force: Pretension of 1% | | Certifications |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | mm | mm | Inch | kg/cm | lbs/in | |
| FHB | Blue16 | 59D | -20° C to 75°C<br>-5° F to 170°F | 0.28 | 2 | 70 | 2 3/4 | 2 | 11.20 | FDA/USDA /EU |
| | | | | | 3 | 90 | 3 9/16 | 3 | 16.80 | |
| | | | | | 4 | 110 | 4 3/8 | 4 | 22.40 | |
| | | | | | 5 | 150 | 5 7/8 | 5 | 28.00 | |
| | | | | | 6 | 180 | 7 | 6 | 33.60 | |
| FHB | Blue13 | 59D | -20° C to 75°C<br>-5° F to 170°F | 0.28 | 4 | 110 | 4 3/8 | 4 | 22.40 | FDA/USDA /EU |
| FHW | Off white | 59D | -20° C to 75°C<br>-5° F to 170°F | 0.28 | 1.5 | 50 | 2 | 1.50 | 8.40 | FDA/USDA /EU |
| | | | | | 2 | 70 | 2 3/4 | 2 | 11.20 | |
| | | | | | 3 | 90 | 3 9/16 | 3 | 16.80 | |
| | | | | | 4 | 110 | 4 3/8 | 4 | 22.40 | |
| | | | | | 5 | 150 | 5 7/8 | 5 | 28.00 | |
| | | | | | 6 | 180 | 7 | 6 | 33.60 | |
| FMB | Blue | 95A/46D | -30° C to 70°C<br>-20° F to 158°F | 0.40 | 2.5 | 35 | 1 3/8 | 1.50 | 8.40 | FDA/USDA /EU |
| | | | | | 3 | 40 | 1 5/8 | 1.80 | 10.10 | |
| | | | | | 4 | 60 | 2 3/8 | 2.40 | 13.50 | |
| | | | | | 5 | 80 | 3 1/8 | 3 | 16.90 | |
| | | | | | 6 | 90 | 3 9/16 | 3.60 | 20.25 | |
| FMW | Beige | 95A/46D | -30° C to 70°C<br>-20° F to 158°F | 0.40 | 2.5 | 35 | 1 3/8 | 1.50 | 8.40 | FDA/USDA /EU |
| | | | | | 3 | 40 | 1 5/8 | 1.80 | 10.10 | |
| | | | | | 4 | 60 | 2 3/8 | 2.40 | 13.50 | |
| | | | | | 5 | 80 | 3 1/8 | 3 | 16.90 | |
| | | | | | 6 | 90 | 3 9/16 | 3.60 | 20.25 | |
| FMWC | Clear | 95A/46D | -30° C to 70°C<br>-20° F to 158°F | 0.40 | 3 | 40 | 1 5/8 | 1.2 | 6.70 | FDA/USDA /EU |
| | | | | | 4 | 60 | 2 3/8 | 1.6 | 9 | |
| | | | | | 5 | 80 | 3 1/8 | 2 | 11 | |

## Low Temperature (LT) Homogeneous Belts

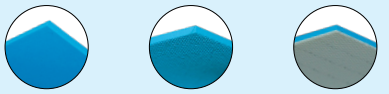
| | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| FMB-LT | Blue15 | 95A/46D | -35°C to 65°C<br>-31°F to 149°F | 0.36 | 3 | 40 | 1 5/8 | 1.20 | 6.70 | FDA/ EU |
| | | | | | 4 | 60 | 2 3/8 | 1.60 | 9 | |
| | | | | | 5 | 80 | 3 1/8 | 2 | 11.20 | |
| | | | | | 6 | 90 | 3 9/16 | 2.40 | 13.40 | |

## Metal Detectable (MD) Homogeneous Belts

| | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| FMB-MD | Blue 09 | 95A | -20°C to 60°C<br>-5°F to 140°F | 0.50 | 3 | 75 | 3 | 1.80 | 10.1 | FDA/ EU |

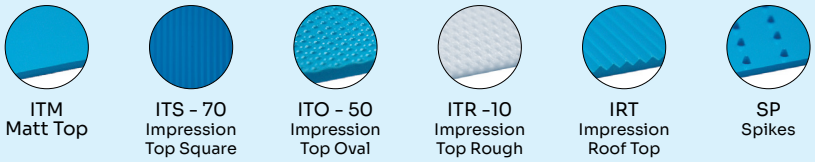
Standard belt width = 1524mm (60”).Some of the belts are also available in 2032mm (80”) width.
Please contact Volta Belting representative for additional information.

## Flat Belt Bottom Surfaces



Smooth | Embossed | Reinforced

## Flat Belt Impression Top Surfaces



ITM Matt Top | ITS - 70 Impression Top Square | ITO - 50 Impression Top Oval | ITR -10 Impression Top Rough | IRT Impression Roof Top | SP Spikes

CT Crescent Top | MC Mini Cleats | IST Impression Saw Tooth | INT Impression NubTop | ITP Impression Top Fine Points | ITD - 60 Impression Top Diamond

## Homogeneous Embossed Bottom Belts

| Product & Color | | Shore Hardness | Temperature Range | Coefficient of Friction on S.Steel (Bottom) | Thickness | Minimum Pulley Diameter | | Pull Force: Pretension of 1% | | Certifications |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | mm | mm | Inch | kg/cm | lbs/in | |
| FEHB | Blue 16 | 59D | -20° C to 75°C<br>-5° F to 170°F | 0.20 | 3 | 90 | 3 9/16 | 3 | 16.80 | FDA/USDA /EU |
| FEMB | Blue | 95A/46D | -30° C to 70°C<br>-20° F to 158°F | 0.25 | 1.6 | 24 | 15/16 | 0.60 | 3.60 | FDA/USDA /EU |
| | | | | | 2 | 30 | 1 3/16 | 0.80 | 4.50 | |
| | | | | | 2.5 | 35 | 1 3/8 | 1 | 5.60 | |
| | | | | | 3 | 40 | 1 5/8 | 1.20 | 6.80 | |
| | | | | | 4 | 60 | 2 3/8 | 1.60 | 9.20 | |
| FEMW | Beige | 95A/46D | -30° C to 70°C<br>-20° F to 158°F | 0.25 | 2 | 30 | 1 3/16 | 0.80 | 4.50 | FDA/USDA /EU |
| | | | | | 2.5 | 35 | 1 3/8 | 1 | 5.60 | |
| | | | | | 3 | 40 | 1 5/8 | 1.20 | 6.80 | |
| | | | | | 4 | 60 | 2 3/8 | 1.60 | 9.20 | |
| | | | | | 5 | 80 | 3 1/8 | 2.10 | 11.70 | |
| FEMB-MD** | Blue 09 | 95A | -20° C to 60°C<br>-5° F to 140°F | 0.25 | 2 | 50 | 2 | 0.80 | 4.5 | FDA/EU |
| | | | | | 3 | 75 | 3 | 1.20 | 6.8 | |
| FELB | Blue | 80A | -40° C to 50°C<br>-40° F to 120°F | 0.45 | 1.6 | 10 | 3/8 | 0.32 | 1.79 | FDA/EU |
| | | | | | 2 | 12 | ½ | 0.40 | 2.24 | |
| | | | | | 3 | 20 | 13/16 | 0.60 | 3.36 | |
| FELB | Blue 02 | 80A | -40° C to 50°C<br>-40° F to 120°F | 0.45 | 1.6 | 10 | 3/8 | 0.32 | 1.79 | FDA/EU |
| | | | | | 2 | 12 | ½ | 0.40 | 2.24 | |
| FELB-FLEX-ITM2*** | Blue 02 | 80A | -40° C to 50°C<br>-40° F to 120°F | 0.45 | 1 | 7 | 4/16 | 0.35 | 1.4 | FDA/EU |
| FELW | White 16 | 80A | -40° C to 50°C<br>-40° F to 120°F | 0.45 | 1.6 | 10 | 3/8 | 0.32 | 1.79 | FDA/EU |
| | | | | | 2 | 12 | ½ | 0.40 | 2.24 | |
| | | | | | 2.5 | 15 | 19/32 | 0.50 | 2.80 | |
| | | | | | 3 | 20 | 13/16 | 0.60 | 3.36 | |
| | | | | | 4 | 26 | 1 1/32 | 0.80 | 4.48 | |
| FETB | Blue 10 | 72A | -40°C to 40°C<br>-40°F to 104°F | 1 | 1.6 | 10 | 3/8 | 0.29 | 1.6 | FDA/EU |
| | | | | | 2 | 13 | 1/2 | 0.36 | 2 | |
| | | | | | 3 | 19 | 3/4 | 0.55 | 3 | |

## Reinforced Belts

| | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| FRMB | Blue | 95A/46D | -30° C to 70°C<br>-20° F to 158°F | 0.20 | 2 | 25 | 1 | 6 | 33.50 | FDA/USDA /EU |
| | | | | | 3 | 35 | 1 3/8 | 7 | 39 | |
| FRMW | Beige | 95A/46D | -30° C to 70°C<br>-20° F to 158°F | 0.20 | 2 | 25 | 1 | 6 | 33.50 | FDA/USDA /EU |
| | | | | | 2.5 | 30 | 1 3/16 | 6.50 | 36.20 | |
| | | | | | 3 | 35 | 1 3/8 | 7 | 39 | |
| | | | | | 4 | 70 | 2 3/4 | 7.5 | 42 | |
| FRLB | Blue | 80A | -40°C to 50°C<br>-40°F to 120°F | 0.20 | 2 | 10 | 3/8 | 5 | 28 | FDA/ EU |
| FRLW | White 16 | 80A | -40°C to 50°C<br>-40°F to 120°F | 0.20 | 1.6 | 8 | 5/16 | 4 | 22 | FDA/ EU |
| | | | | | 2 | 10 | 3/8 | 5 | 28 | |
| | | | | | 3 | 18 | 11/16 | 7.50 | 42 | |
| FRTB* | Blue 10 | 72A | -40°C to 40°C<br>-40°F to 104°F | 0.20 | 1.6 | 8 | 5/16 | 2.60 | 14.90 | FDA/ EU |

Standard belt width = 1524mm (60").Some of the belts are also available in 2032mm (80") width.
Please contact Volta Belting representative for additional information.

Note: *FRTB-Blue10 - Pull Force (PF) calculated with Finger Splice welding. | **FEMB-MD -Blue09-Metal Detectable belt. | ***FELB-FLEX-ITM2 - Standard belt width = 1016mm (40").

## Impression Top Belts

| | Product & Color | | Shore Hardness | Temperature Range | Coefficient of Friction on S.Steel (Bottom) | Thickness | Minimum Pulley Diameter | | Pull Force: Pretension of 1% | | Certifications |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | mm | mm | Inch | kg/cm | lbs/in | |
| ITM | FEMB-ITM-LT* | Blue 15 | 95A/46D | -35°C to 50°C<br>-20°F to 120°F | 0.25 | 1 | 10 | 3/8 | 0.26 | 1.45 | FDA/EU |
| ITS70 | FELB- ITS70 | Blue | 80A | -40°C to 50°C<br>-40°F to 120°F | 0.45 | 1.6 | 10 | 3/8 | 0.24 | 1.40 | FDA/EU |
| | | | | | | 2 | 12 | 1/2 | 0.30 | 1.74 | |
| IST | FELB - IST | Blue | 80A | -40°C to 50°C<br>-40°F to 120°F | 0.45 | 4** | 35 | 1 3/8 | 0.40 | 2.24 | FDA/EU |
| ITD60 | FLB -ITD60 | Blue 02 | 80A | -40°C to 50°C<br>-40°F to 120°F | 0.55 | 2 | 12 | 1/2 | 0.46 | 2.58 | FDA/EU |
| | FELB -ITD60 | Blue 02 | 80A | -40°C to 50°C<br>-40°F to 120°F | 0.45 | 1.8 | 11 | 7/16 | 0.3 | 1.68 | FDA/EU |
| ITO50 | FELB - ITO50 | Blue | 80A | -40° C to 50° C<br>-40° F to 120° F | 0.45 | 2* | 12 | 1/2 | 0.32 | 1.87 | FDA/EU |
| | | | | | | 2.5 | 15 | 9/16 | 0.40 | 2.24 | |
| | | | | | | 3 | 18 | 11/16 | 0.50 | 2.80 | |
| | FELB - ITO50 | Blue 02 | 80A | -40° C to 50° C<br>-40° F to 120° F | 0.45 | 3 | 18 | 11/16 | 0.50 | 2.80 | FDA/EU |
| | FEMB-ITO50 | Blue | 95A/46D | -30°C to 70°C<br>-20°F to 158°F | 0.25 | 2 | 30 | 1 3/16 | 0.60 | 3.36 | FDA/USDA/EU |
| | | | | | | 2.5 | 35 | 1 3/8 | 0.74 | 4.20 | |
| | | | | | | 3 | 40 | 1 5/8 | 0.94 | 5.26 | |
| | FEMW-ITO50 | Beige | 95A/46D | -30°C to 70°C<br>-20°F to 158°F | 0.25 | 2.5 | 35 | 1 3/8 | 0.74 | 4.20 | FDA/USDA/EU |
| | | | | | | 3 | 40 | 1 5/8 | 0.94 | 5.26 | |
| | FEMB -ITO50-MD** | Blue 09 | 95A | -20°C to 60°C<br>-5°F to 140°F | 0.25 | 2 | 50 | 2 | 0.60 | 3.36 | FDA/EU |
| | | | | | | 3 | 75 | 3 | 1 | 5.6 | |
| IRT | FELB - IRT | Blue | 80A | -40°C to 50°C<br>-40°F to 120°F | 0.45 | 4 | 25 | 1 | 0.60 | 3.40 | FDA/USDA/EU |
| | FEMB - IRT | Blue | 95A/46D | -30°C to 70°C<br>-20°F to 158°F | 0.25 | 3.5 | 40 | 1 5/8 | 1 | 5.60 | FDA/EU |
| Spikes SP** | FELB-SP | Blue | 80A | -40°C to 50°C<br>-40°F to 120°F | 0.45 | 2 | 20 | 13/16 | 0.40 | 2.24 | FDA/USDA/EU |
| | | | | | | 2.5 | 24 | 1 5/16 | 0.50 | 2.80 | |
| | | | | | | 3 | 28 | 1 1/8 | 0.60 | 3.36 | |
| | FEMB-SP | Blue | 95A/46D | -30°C to 70°C<br>-20°F to 158°F | 0.25 | 2 | 40 | 1 5/8 | 0.80 | 4.50 | FDA/USDA/EU |
| | | | | | | 2.5 | 45 | 1 3/4 | 1 | 5.60 | |
| | | | | | | 3 | 50 | 2 | 1.20 | 6.80 | |
| | FEMW-SP | Beige | 95A/46D | -30°C to 70°C<br>-20°F to 158°F | 0.25 | 2 | 40 | 1 5/8 | 0.80 | 4.50 | FDA/USDA/EU |
| | | | | | | 2.5 | 45 | 1 3/4 | 1 | 5.60 | |
| ITP | FELB - ITP | Blue 02 | 80A | -40°C to 50°C<br>-40°F to 120°F | 0.45 | 2 | 12 | 1/2 | 0.40 | 2.24 | FDA/EU |
| INT | FEMB - INT | Blue | 95A/46D | -30°C to 70°C<br>-20°F to 158°F | 0.25 | 2 | 50 | 2 | 0.80 | 4.50 | FDA/USDA /EU |
| CT | FELB - CT | Blue | 80A | -40°C to 50°C<br>-40°F to 120°F | 0.45 | 3 | 35 | 1 3/8 | 0.60 | 3.36 | FDA/EU |
| Crescent Top - CT | FMB - CT | Blue | 95A/46D | -30°C to 70°C<br>-20°F to 158°F | 0.36 | 3 | 60 | 2 3/8 | 1.80 | 10.12 | FDA/USDA /EU |
| | FEMB - CT | Blue | 95A/46D | -30°C to 70°C<br>-20°F to 158°F | 0.25 | 3 | 60 | 2 3/8 | 1.20 | 6.75 | FDA/USDA /EU |
| | FEMW - CT | Beige | 95A/46D | -30°C to 70°C<br>-20°F to 158°F | 0.25 | 2.5 | 50 | 2 | 1 | 5.60 | FDA/USDA /EU |
| | FEMB - CT-MD** | Blue 09 | 95A | -20°C to 60°C<br>-5°F to 140°F | 0.25 | 3 | 95 | 3 3/16 | 1.2 | 6.75 | FDA/EU |
| Mini Cleats | FELB - MC | Blue | 80A | -40°C to 50°C<br>-40°F to 120°F | 0.45 | 2.5 | 40 | 1 5/8 | 0.50 | 2.80 | FDA/EU |
| | FEMB - MC | Blue | 95A/46D | -30°C to 70°C<br>-20° F to 158°F | 0.25 | 3 | 70 | 2 3/4 | 1.20 | 6.80 | FDA/USDA /EU |

Standard belt width = 1524mm (60").Some of the belts are also available in 2032mm (80") width. Please contact Volta Belting representative for additional information.

Note: *FEMB-ITM-LT - Min. Pulley diameter for temperature ≥5°C / 41°F. *FELB-2-ITO50 - not standard.\

** FELB-IST - Base - 2mm; total belt height 4mm. **Spikes -Height of Spikes above base belt is 2.8mm.

** FEMB-ITO50 -MD & FEMB-CT-MD-Blue09-Metal Detectable belts.

## Dual Texture Belt

| Product & Color | | Shore Hardness | Temperature Range | Coefficient of Friction on S.Steel (Bottom) | Thickness | Minimum Pulley Diameter | | Pull Force: Pretension of 1% | | Certifications |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | mm | mm | Inch | kg/cm | lbs/in | |
| FLB - IST70 - ITD 60 | Blue 02 | 80A | -40°C to 50°C<br>-40°F to 120°F | 0.9* | 2 | 12 | 1/2 | 0.50 | 2.80 | FDA/EU |

Note: *Coefficient of friction on ITS70 Bottom.

## Reinforced Impression Top Belts

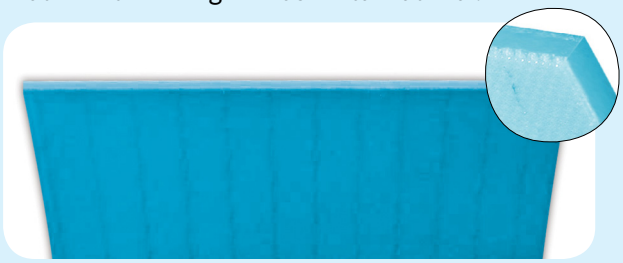
| Product & Color | | Shore Hardness | Temperature Range | Coefficient of Friction on S.Steel (Bottom) | Thickness | Minimum Pulley Diameter | | Pull Force: Pretension of 1% | | Certifications |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | mm | mm | Inch | kg/cm | lbs/in | |
| FRMB - ITO50 | Blue | 95A/46D | -30° C to 70° C<br>-20° F to 158° F | 0.20 | 2.5 | 32 | 1 1/4 | 4.10 | 24 | FDA/USDA /EU |
| FRMW - ITO50 | Beige | 95A/46D | -30° C to 70° C<br>-20° F to 158° F | 0.20 | 2.5 | 32 | 1 1/4 | 4.10 | 24 | FDA/USDA /EU |
| FRLB - ITO50 | Blue | 80A | -40° C to 50° C<br>-40° F to 120° F | 0.20 | 2.5 | 15 | 9/16 | 3.20 | 18 | FDA/EU |
| FRLW - ITO50 | White 16 | 80A | -40° C to 50° C<br>-40° F to 120° F | 0.20 | 2.5 | 15 | 9/16 | 3.20 | 18 | FDA/EU |
| | | | | | 3 | 18 | 11/16 | 3.48 | 21.60 | |
| FRLW - ITR10 | White 16 | 80A | -40° C to 50° C<br>-40° F to 120° F | 0.20 | 4 | 30 | 1 3/16 | 3.40 | 19 | FDA/EU |

## Covered Bottom Flat Belts

Ideal for special applications, for example in bakeries and confectioneries where reinforcement is necessary and hygiene cannot be compromised.
The fabric reinforcement is thermally- coated with a thin layer of Volta TPE to provide a seal, preventing both contamination and delamination. As an extra precaution, belt edges can be thermo-sealed or recessed to prevent fraying and the ingress of contaminants.

### Fabric Reinforcement

coated with homogeneous Volta material.

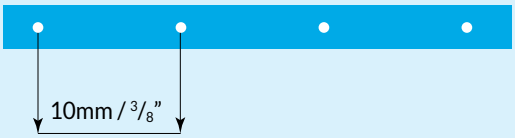


## Covered Bottom Belts

| Product & Color | | Shore Hardness | Temperature Range | Coefficient of Friction on S.Steel (Bottom) | Thickness | Minimum Pulley Diameter | | Pull Force: Pretension of 1% | | Certifications |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | mm | mm | Inch | kg/cm | lbs/in | |
| FRLB - CEB - B | Blue | 80A | -40° C to 50° C<br>-40° F to 120° F | 0.30 | 2 | 19 | 3/4 | 2.20 | 12.40 | FDA/EU |
| FRLW - CEB - C | White 16 | | | 0.30 | 3 | 30 | 1 1/4 | 2.80 | 15.60 | FDA/EU |
| FRMB - CEB - B | Blue | 95A/46D | -30°C to 60°C<br>-20°F to 120°F | 0.30 | 3 | 40 | 1 5/8 | 4.80 | 38 | FDA/USDA /EU |
| FRMW - CEB - C | Beige | 95A/46D | -30°C to 60°C<br>-20°F to 120°F | 0.30 | 3 | 40 | 1 5/8 | 4.80 | 38 | |

## Aramid Cord Reinforced Belts

A food grade flat belt with special tensioning members, hermetically encased in non-porous homogeneous material which has been tested for durability. Used mainly in applications with significant loads on long narrow belts with small diameter pulleys.




### Aramid Cord Reinforced (ACR) Embossed Bottom Belts

| Product & Color | | Shore Hardness | Temperature Range | Coefficient of Friction on S.Steel (Bottom) | Thickness | Minimum Pulley Diameter | | Pull Force: Pretension of 0.2% | | Certifications |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | mm | mm | Inch | kg/cm | lbs/in | |
| FELB-ACR | Blue | 80A | -40°C to 50°C<br>-40°F to 120°F | 0.45 | 2.5 | 20 | 0.79 | 4 | 22.40 | FDA/EU |
| **Aramid Cord Reinforced (ACR) Impression Top Belt** | | | | | | | | | | |
| FJB-ACR-ITO50* | Blue 18 | 55D | -20°C to 110°C<br>-5°F to 230°F | 0.4 | 2.5 | 55 | 2.16 | 3.25 | 18.2 | FDA/EU |
| **Aramid Cord Reinforced (ACR) Impression Top & Embossed Bottom Belts** | | | | | | | | | | |
| FELB-ACR -ITO50 | Blue | 80A | -40°C to 50°C<br>-40°F to 120°F | 0.45 | 2.5 | 20 | 0.79 | 4 | 22.40 | FDA/EU |
| FELB-ACR-ITO50 | Blue 02 | 80A | -40°C to 50°C<br>-40°F to 120°F | 0.45 | 2.5 | 20 | 0.79 | 4 | 22.40 | FDA/EU |
| FELB-ACR-IST | Blue 02 | 80A | -40°C to 50°C<br>-40°F to 120°F | 0.45 | 4** | 35 | 1.38 | 4.2 | 23.40 | FDA/EU |

**Note:**

*FJB-2.5-ACR-ITO50 belt width 1016mm/40”. Standard belt width for “L” material belts = 1524mm (60”). Some of the belts are also available in 2032mm (80”) width. Standard belt width = 1524mm (60”). Some of the belts are also available in 2032mm (80”) width. Please contact Volta representative for more information.

**FELB-ACR-IST – Base belt thickness = 2mm // Total belt thickness including Saw tooth impression top = 4mm. Pull force in table relates to a finger splice weld 20x50 mm. The calculation takes into account the weld splice which has strength of 28kg/cm. Note that various finger splice methods and different tools can result in differing belt strengths.

## Volta Round Lace PRO™

New, improved geometry for a better grip on pulleys.

- Hidden, securely locked pin mechanism
- A single bent end makes the pin reusable after each detaching
- Compatible with conveyors with two or more transitions
- Flat surface design for superior scraper performance
- Compatible with Volta M, MB-MD, DR and J material belts from 2.5 to 5mm thick

All Volta belt materials are easy to clean without removing from conveyor. Use lace only when absolutely necessary. The strength of the belt may be affected at the joint where lace is used. Attention should be given to cleaning the lace.

Volta™ Belting Technology

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